

CELANYL® A2 W GF50 NC 1102/1

CELANYL®

Product information

Resin Identification	PA66-GF50	ISO 1043
Part Marking Code	>PA66-GF50<	ISO 11469

Typical mechanical properties

	dry/cond.		
Tensile Strength	240 / -	MPa	ASTM D 638
Elongation at break	2 / -	%	ASTM D 638
Flexural modulus	16500 / -	MPa	ASTM D 790
Flexural strength	380 / -	MPa	ASTM D 790
Izod notched impact strength, 23 °C	16 / -	kJ/m ²	ISO 180/1A

Thermal properties

	dry/cond.		
Temperature of deflection under load, 1.8 MPa	249 / *	°C	ISO 75-1/-2

Physical/Other properties

	dry/cond.		
Density	1580 / -	kg/m ³	ISO 1183

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	295 °C
Min. melt temperature	285 °C
Max. melt temperature	305 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	70 °C
Max. mould temperature	120 °C

Characteristics

Processing	Injection Moulding
Special characteristics	Heat stabilised or stable to heat